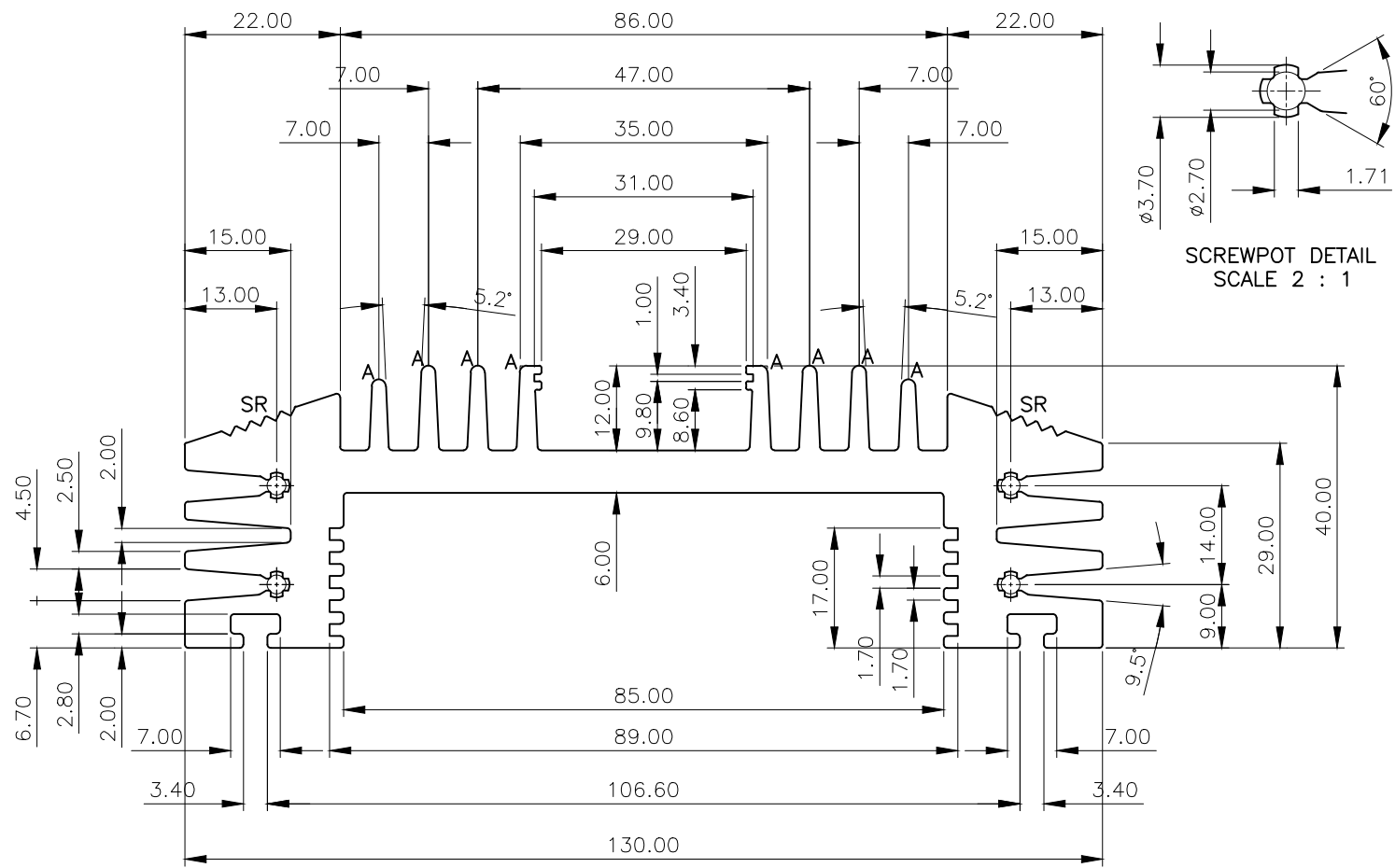


SECTION No. —	REV —	CLASS. UBBZ	ANODISE PERIM. 797	UNLESS OTHERWISE STATED TOLERANCES TO BS EN 755 SHARP CORNERS 0,30 RAD. UNLESS OTHERWISE STATED * = IMPORTANT DIMENSIONS / EXPOSED SURFACE: PRIMARY : - - - - - SECONDARY : * * * * * POLISHED : - . - . - . - . - . - .
		DESCRIPTION. HEATSINK	PAINT PERIM. 797	
		STOCK LENGTH 6000		

CUSTOMER MANTECH ELECTRONICS	
CUSTOMER REF. SAMPLE	
DRAWN T.M.	DATE 24.11.2014
DRAWING No. AT37553/1	
SCALE 1:1	
MASS KG/M 4.906	
OUTER PERIM. 797	
INNER PERIM. —	
UNDIM. WALL/Th —	
DIE TYPE SOLID	
CIRCUM. CIRCLE 134	
ALLOY & TEMPER 6063 T6	
lx —	ly —
EXT. RATIO 14 - 18	
DIE SIZE 230	
NO CAVS/TYPE 1	
BACKER —	
BOLST/HOLDER —	
INSERT/BOLST —	
PRESS CHOICE EP3	

1 PER BUNDLE



RADII  
A = 1.00  
OTHERS = 0.50 & 0.30  
SERRATIONS = 1.00 x 90°

FOR INTERNAL USE ONLY

(B)	(D)	(F)
(A)	(C)	(E)

APPROVED - CLIENT :  
(Client are responsible to check all dimensions before signing approval off drawing)

APPROVED - DIE SHOP :