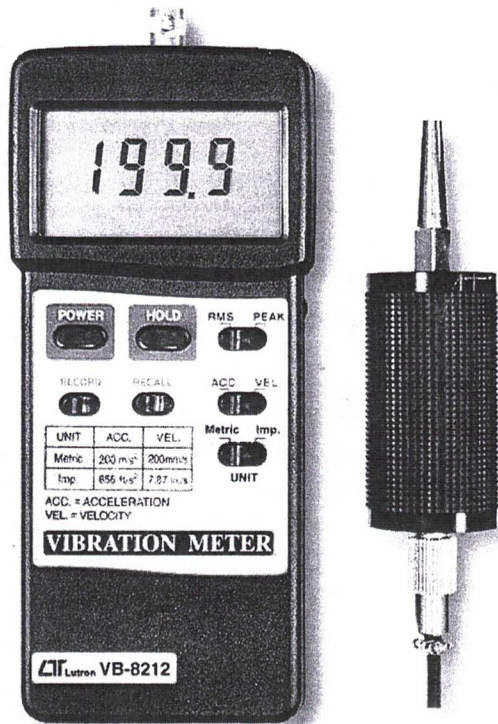


Acceleration, Velocity, Separate probe

VIBRATION METER

Model : VB-8212



Your purchase of this VIBRATION METER marks a step forward for you into the field of precision measurement. Although this METER is a complex and delicate instrument, its durable structure developed. Please read the following instructions carefully and always keep this manual within easy reach.

OPERATION MANUAL

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1. FEATURES

- * Applications for industrial vibration monitoring :
All industrial machinery vibrates. The level of vibration is a useful guide to machine condition. Poor balance, misalignment & looseness of the structure will cause the vibration level increase, it is a sure sign that the maintenance is needed.
- * Professional vibration meter supply with vibration sensor & magnetic base, full set.
- * Velocity measuring range 200 mm/s, 7.87 inch/s.
- * Acceleration measuring range 200 m/s² ,656 ft/s²
- * Metric & Imperial display unit
- * Frequency range 10 Hz – 1 kHz, sensitivity relative meet ISO 2954.
- * RMS & Peak measurement.
- * Wide frequency range.
- * Data hold button to freeze the desired reading.
- * Memory function to record maximum and minimum reading with recall.
- * Separate vibration probe, easy operation
- * RS 232 computer interface.
- * Optional data acquisition software for data record & datalogger.
- * Super large LCD display.
- * Microcomputer circuit, high performance.
- * Auto shut off saves battery life.
- * Built – in low battery indicator.
- * Heavy duty & compact housing case.
- * Complete set with the hard carrying case.

2. SPECIFICATIONS

Display	61 mm x 34 mm super large LCD display. 15 mm (0.6") digit size.
Measurement	Velocity, Acceleration RMS value, Peak value, Data hold, Max. & Min. value.
Range	Velocity : 200 mm/s : 0.5 to 199.9 mm/s 7.87 inch/s : 0.02 to 7.87 inch/s Acceleration : 200 m/s ² : 0.5 to 199.9 m/s ² 656 ft/s ² : 2 to 656 ft/s ²
Resolution	Velocity : 0.1 mm/s , 0.01 inch/s Acceleration : 0.1 m/s ² , 1 ft/s ²
Frequency range	10 Hz to 1 KHz * Sensitivity relative during the the frequency range meet ISO 2954 Refer to table 1, page 12.
Accuracy	± (5 % + 2 d) reading , 160 Hz, 80 Hz. @ 23 ± 5 °C
Calibration point	Velocity : 50 mm/s (160 Hz) Acceleration : 50 m/s ² (160 Hz)
Circuit	Exclusive microcomputer circuit.
Data hold	Freeze the desired reading.
Peak measurement	To measure the peak value.
Memory	Maximum & Minimum value.
Power off	Auto shut off, saves battery life, or manual off by push button.
Sampling time	Approx. 1 second.

Data output	RS 232 serial output, isolate.
Operating temperature	0 °C to 50 °C (32 °F to 122 °F).
Operating humidity	Less than 80% RH.
Power supply	Alkaline or heavy duty type, DC 9V battery, 006P, MN1604 (PP3) or equivalent.
Power consumption	Approx. DC 6 mA.
Weight	Meter 230 g/0.50 LB Probe with sensing head 165 g/0.36 LB
Dimension	Meter : 180 x 72 x 32 mm (7.1 x 2.8 x 1.3 inch). Vibration probe : Round 36 mm Dia. x 71 mm. Sensing head : 8.9 mm Dia x 42 mm length Cable length : 1.2 meter.
Accessories included	Instruction manual..... 1 PC. Cable with plugs..... 1 PC. Vibration probe..... 1 PC. Sensing head..... 1 PC. Magnetic base..... 1 PC. Carrying Case..... 1 PC.
Optional accessories	* Software (Windows version, data record & data acquisition)SW - U801 - WIN * RS232 cableUPCB - 01

3. FRONT PANEL DESCRIPTION

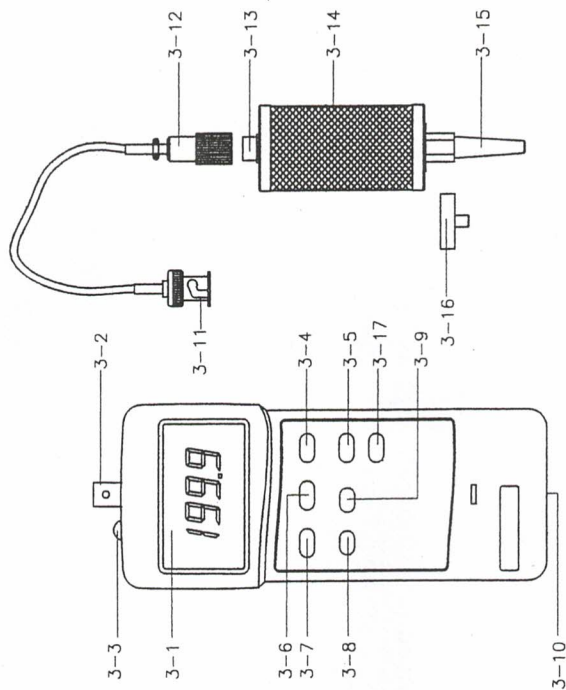


Fig. 1

- | | |
|----------------------------------|--------------------------------------|
| 3-1 Display | 3-9 RECALL button |
| 3-2 BNC socket of meter | 3-10 Battery compartment /cover |
| 3-3 RS-232 output terminal | 3-11 BNC plug of cable |
| 3-4 RMS/PEAK switch | 3-12 Mini plug of cable |
| 3-5 Acceleration/Velocity switch | 3-13 Input socket of vibration probe |
| 3-6 Data hold button | 3-14 Vibration probe |
| 3-7 Power button | 3-15 Sensing head |
| 3-8 RECORD button | 3-16 Magnetic base |
| | 3-17 Metric/Imperial switch |

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4. MEASURING PROCEDURE

- 1) Plug in the " BNC plug of cable " (3-11, Fig. 1) to the " BNC socket of meter " (3-2, Fig. 1).
- 2) Plug in the " Mini plug of cable " (3-12, Fig. 1) to the " Input socket of vibration probe " (3-13, Fig. 1).
- 3) For the " Metric " display unit, select the " Metric/Imp. switch " (3-17, Fig.1) to the " Metric " position.
For the " Imperial " display unit, select the " Metric/Imp. switch " (3-17, Fig.1) to the " Imp. " position.
- 4) For the acceleration measurement, select the " Acceleration/Velocity switch " (3-5, Fig. 1) to the " ACC. " position.
For the velocity measurement, select the " Acceleration/Velocity switch " (3-5, Fig. 1) to the " VEL. " position.

For general applications of industrial vibration monitoring, select " Velocity measurement " typically.

- 5) Select the " RMS/PEAK switch " (3-4, Fig. 1) to the " RMS " position.
- 6) Power on the meter by pushing the " Power button " (3-7, Fig. 1) once.
- 7) For the general application, connect the " Sensing head " (3-15, Fig. 1) to the " Vibration probe " (3-14, Fig. 1), refer Fig. 2. Hold the vibration probe by hand & touch the sensing head to the surface of the measuring article vertically, refer the Fig. 3.

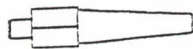


Fig. 2

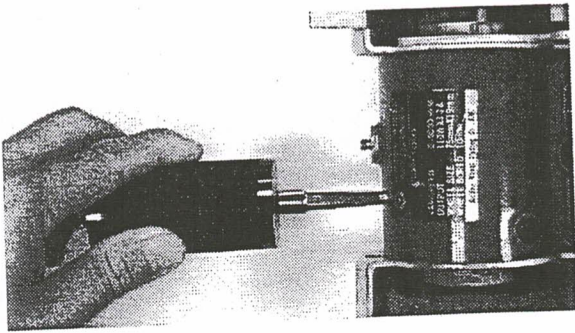


Fig. 3

8) If the surface material of measuring article is the ferrous material, connecting the "Vibration probe" (3-14, Fig. 1) with the "Magnetic base" (3-16, Fig. 1), refer Fig. 4. Put the whole unit (Vibration probe & Magnetic base) to the surface of measuring article, refer Fig. 5.

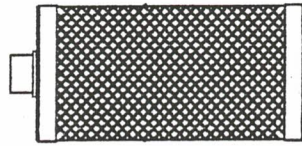


Fig. 4

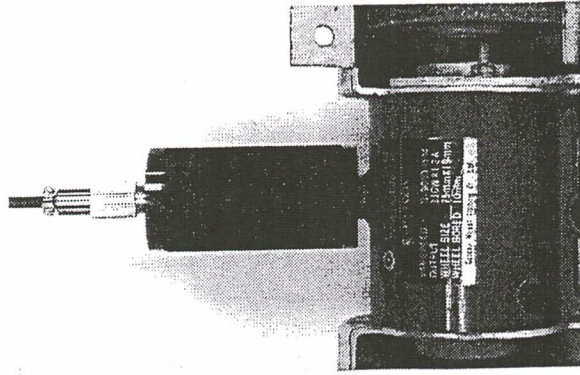


Fig. 5

9) PEAK value measurement

Before the measurement if select the " RMS/PEAK switch " (3-4, Fig. 1) to the " PEAK " position.

Then during the measurement, the display will display the peak value.

10) Data Hold

During the measurement, push the " Data Hold button " (3-6, Fig. 1) will hold the measured value & the LCD will indicate " D.H. " symbol.

Push the " Data hold button " again to release the data hold function.

11) Data Record (Max, Min. reading)

* The DATA RECORD function displays the maximum & minimum readings. To start the DATA RECORD function, press the " RECORD Button " (3-8, Fig. 1) once. " REC " symbol will appear on the LCD display.

* With the " REC " symbol on the display :

(a) Push the " RECALL button " (3-9, Fig. 1) once, the " Max " symbol along with the maximum value will appear on the display.

(b) Push the " RECALL Button " again, the " Min " symbol along with the minimum value will appear on the display.

(c) To exit the memory record function, push the " RECORD " button once again. The display will revert back to the current reading.

5. ZERO ADJUSTMENT PROCEDURE

Due to drift of environment temperature value, battery power change or, meter used for a long time or other reasons. The display value may exist not zero value (few digits) in case of no signal into the " Vibration Sensor ". General speaking those not zero value will not effect the measurement typically. However if intend to make the precision measurement, the following zero adjustment procedures should be executed as :

- 1) Select the " Acceleration/Velocity Switch " to the " Acceleration " position.
- 2) No signal into the vibration sensor.
- 3) Open the battery cover.
- 4) Use a convenient screw driver to adjust " Zero adjust VR " until the display reach the zero value.

6. POWER MANAGEMENT

The meter is built the " Auto power shut off " to saves battery life. If not any function button be pushed within approx. 10 minutes, the power will be off automatically.

If the user intend to disable the " Auto Power off " function, it should take the following procedures :

During the measurement, push the " Record Button " (3-8, Fig. 1) to execute the memory record function.

7. RS232 PC SERIAL INTERFACE

The instrument features an RS232 output via 3.5 mm Terminal (3-3, Fig. 1).

The connector output is a 16 digit data stream which can be utilized to the user's specific application.

An RS232 lead with the following connection will be required to link the instrument with the PC serial input.

Meter (3.5 mm Jack plug)	PC (9W D' Connector)
Center Pin.....	Pin 2
Ground/shield.....	Pin 5

The 16 digit data stream will be displayed in the following format :

D15 D14 D13 D12 D11 D10 D9 D8 D7 D6 D5 D4 D3 D2 D1 D0

Each digit indicate the following status :

D0	End Word
D1 to D4	Upper Display reading, D1=LSD, D4=MSD
D5 to D8	D5 = ? D6 = ? D7 = ? D8 = ?
D9	Decimal Point (DP) for display. 0 = No DP, 1 = 1 DP, 2 = 2 DP, 3 = 3 DP
D10	D10 = 0
D11	D11 = 0
D12	D12 = 0
D13	D13 = 0
D14	D14 = 0
D15	Start Word

RS232 FORMAT : 9600, N, 8, 1

8. BATTERY REPLACEMENT

- 1) When the left corner of LCD display show " LBT " , it is necessary to replace the battery. However, in -spec measurement may still be made for several hours after low battery indicator appears before the instrument become inaccurate.
- 2) Use the coining or " - " screw driver to open the " Battery Cover " (3-10, Fig. 1) away from the instrument and remove the battery.
- 3) Install a 9 V battery (Alkaline or heavy duty) and replace the cover.

9. OPERATIONAL ACCESSORIES

RS-232 cable, Model : UPCB-01	RS-232 cable, used for connecting the vibration meter & the computer.
Application Software (Window version) SW-U801-WIN	After setup whole hardware <i>Vibration meter + RS-232 cable + Computer + software (SW-U801-WIN)</i> whole system can execute as a data logger, data recorder.... record data can be retrieved for EXCELL, LOTUS-123.....

10. CLASSIFICATION RANGES

For the valuation of machines and equipment in the ISO 2372 and VDI 2056, four different kinds of machine groups with four classification ranges and their limits for vibration severity (mm/s) are determined.

The classifications for each machine group are specified as follows :

Small machines, especially production electrical motors of up to 15 KW (Group K)

Good	0 to 0.71 mm/s
Acceptable	0.72 to 1.80 mm/s
Still permissible	1.81 to 4.5 mm/s
Dangerous	> 4.5 mm/s

Medium sized machines, especially electrical motors with 15 up to 75 KW output, without special foundations (Group M)

Good	0 to 1.12 mm/s
Acceptable	1.13 to 2.80 mm/s
Still permissible	2.81 to 7.1 mm/s
Dangerous	> 7.1 mm/s

Large machines on heavy foundations (Group G)

Good	0 to 1.80 mm/s
Acceptable	1.81 to 4.50 mm/s
Still permissible	4.51 to 11.2 mm/s
Dangerous	> 11.2 mm/s

Largest machines and turbo machines with a special foundations (Group T)

Good	0 to 2.80 mm/s
Acceptable	2.81 to 7.10 mm/s
Still permissible	7.11 to 18.0 mm/s
Dangerous	> 18 mm/s

11. SENSITIVITY RELATIVE TO THE REFERENCE SENSITIVITY AT 80 Hz , according ISO 2954

Frequency Hz	Relative sensitivity		
	Normal value	Minimum value	Maximum value
10 Hz	1.0	0.8	1.1
20 Hz	1.0	0.9	1.1
40 Hz	1.0	0.9	1.1
80 Hz	1.0	1.0	1.0
160 Hz	1.0	0.9	1.1
500 Hz	1.0	0.9	1.1
1000 Hz	1.0	0.8	1.1

Table 1