

ROSIN CORE SOLDER

What is this?



The images show a **rosin core solder spool**. Let's break it down:

What It Is:

- Solder: A fusible alloy (commonly tin/lead or lead-free alloys) used to join metals.
- Rosin Core: This type of solder has a hollow core filled with rosin flux (a resin derived from pine trees). Rosin acts as a flux to clean oxides from the metal surface during soldering, ensuring a strong, conductive bond.

Features:

- Flux Type: Rosin flux is non-corrosive and non-conductive when solid.
- **Diameter**: The label shows **0.71 mm**, which is a common thickness for electronics soldering.
- Alloy Composition: The label says 60T2, which usually means 60% tin / 40% lead (a very common eutectic solder mix).
- Melting Point: Around 183–190°C (low melting point, ideal for electronics).
- **Application**: Safe for **electrical and electronic work**, such as soldering wires, circuit boards, and components.

Uses:

- Best for **electronics** and fine soldering tasks.
- Creates clean, reliable joints with minimal residue.



Not suitable for plumbing or sheet metal work (rosin flux isn't strong enough for those applications).

Acid Core vs. Rosin Core:

- Acid Core → Stronger cleaning action, but corrosive (used in plumbing/metalwork, not electronics).
- Rosin Core → Safe for electronics, won't corrode, standard for soldering wires and PCBs.

